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## Study Of The Ultrafiltration Method For The Treatment Of Oily Wastewater Rizayev Abdumalik Tashkent State Transport University

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**Abstract:** This article is devoted to the study of the ultrafiltration method in the context of oily wastewater treatment. Oily wastewater poses a serious environmental problem and requires effective treatment methods to contamination The prevent of resources. water ultrafiltration method is a promising approach for removing micro- and macromolecular contaminants, including petroleum products, from wastewater. The article discusses the operating principles of ultrafiltration, the main components of the system and the process of treating oily wastewater. In addition, the advantages and limitations of the ultrafiltration method are discussed, as well as the prospects for its use in industry and scientific research. Based on the obtained results, this paper makes a contribution to the field of wastewater treatment and proposes new ways to improve the efficiency and environmental sustainability of the ultrafiltration process.

**Key words:** ultrafiltration, oily wastewater, water purification, environmental pollution, water resources, environmental sustainability

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Most pollutants that enter the atmosphere or lithosphere from natural bodies of water are a natural accumulator.

The reason for this phenomenon lies in the global water cycle, the ability to dissolve various gases and minerals. And it is also important that any body of water is a pit for discharging all kinds of solid particles from the land.

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Oily wastewater is a serious environmental pollution problem and requires effective treatment methods. One such method is ultrafiltration, which is based on the use of membrane separation to purify petroleum products from wastewater.

Determining the effectiveness of the ultrafiltration method in the treatment of oily wastewater is an important aspect of the study, since it allows us to evaluate the results and effectiveness of this method. The effectiveness of the ultrafiltration method is measured by the degree of purification of petroleum products from wastewater. For this purpose, analyzes of the concentration of petroleum products are carried out before and after the ultrafiltration process. The high efficiency of the method means a significant reduction in the content of petroleum products in purified water.

One important aspect of determining efficiency is analyzing the quality of the purified water. Purified water must comply with environmental safety norms and standards, not contain environmentally hazardous substances and be suitable for reuse.



Figure 1. Ultrafiltration process for treating oily wastewater

Evaluation of the effectiveness of an ultrafiltration method also includes analysis of the pore size of the membrane used and the ability to remove macromolecular contaminants and colloidal particles. The smaller the pore size, the more effective the filtration and removal of contaminants.

The effectiveness of the ultrafiltration method also depends on the degree of filtration and the efficiency of backwashing of the membrane. Regular maintenance and optimization of the filtration and washing processes help maintain high efficiency of the method.

To more fully determine the effectiveness of the ultrafiltration method, it is necessary to compare it with other methods for treating oily wastewater. This allows you to identify the advantages and disadvantages of each method and determine how effective the ultrafiltration method is compared to alternative methods.

Determining the effectiveness of the ultrafiltration method in the treatment of oily wastewater requires a comprehensive study, including analysis of the content of petroleum products, quality of treated water, pore size and contaminants, filtration and washing processes, as well as comparison with other treatment methods. This allows us to obtain an objective assessment of the effectiveness of the ultrafiltration method and determine its potential for use in real conditions of oily wastewater treatment.

Optimizing the parameters and conditions of the ultrafiltration process is an important aspect in the field of oily wastewater treatment. Correctly adjusting these parameters can significantly improve oil removal efficiency and ensure stable operation of the ultrafiltration system.

Pressure plays an important role in the ultrafiltration process. The optimum pressure should be sufficient to overcome the resistance of the membrane, but should not be too high to avoid damage to the membrane. Experimenting with different pressures and measuring cleaning efficiency will help determine the optimal value.

Wastewater flow also affects the ultrafiltration process. High flux can cause turbulence and reduce removal efficiency, while low flux can lead to membrane fouling. It is necessary to determine the optimal flow at which the best cleaning efficiency is achieved. The concentration of petroleum products in wastewater is also important when optimizing the ultrafiltration process. High concentrations may cause membrane clogging and reduced performance.

The use of frequency converters allows you to regulate the rotation speed of pumps or agitators. Changing the rotation speed can affect cleaning efficiency and reduce energy consumption. Backwashing is an important step in the ultrafiltration process, as it clears accumulated contaminants and restores membrane permeability. Therefore, backwash, duration, intensity and composition of the wash solution should be used to achieve the best results.



Figure 2. Physico-chemical treatment of oily wastewater

Optimizing the parameters and conditions of the ultrafiltration process plays a key role in achieving high efficiency in the treatment of oily wastewater. Research and optimization of these parameters will lead to more efficient and sustainable ultrafiltration systems that can effectively treat oily wastewater, reduce environmental impact, and ensure sustainable use of water resources.

Collection of oily wastewater samples is an important procedure for analyzing and assessing the quality of water resources. This process is critical to assessing contamination and determining wastewater compliance with regulatory requirements. Gravity sample collection: Based on the use of the gravitational flow of wastewater to collect samples. Samples are collected using tanks or containers placed under pipes or openings from which wastewater flows. Gravity sample collection is widely used in the industry and can be a convenient way to collect representative samples. A sampler is a special device that allows you to collect wastewater samples at specified locations and depths. It is usually a cylindrical tube with a mechanism to capture the sample inside. A sampler is used to accurately collect samples at specific points in a wastewater system. Automatic collection devices are used to continuously monitor and collect samples over a period of time. They are usually connected to the wastewater system and collect samples at specified intervals. Automated sample collection provides long-term time series data for more comprehensive analysis.

When collecting oily wastewater samples, safety precautions must be followed to prevent possible hazards and contamination of the samples. When working with oily wastewater, gloves, safety glasses and protective clothing must be used to prevent contact with hazardous substances. Each sample must be properly labeled

with the date, time and location of collection. This will allow for correct analysis and identification of samples in the future. When collecting samples, special equipment such as drain funnels and lined containers must be used to prevent oily wastewater from leaking into the environment.

Optimal collection of oily wastewater samples is an important step for analyzing and assessing the quality of water resources. Proper selection of collection methods, adherence to safety regulations, and use of appropriate equipment contribute to obtaining reliable data and ensure reliable results. Research on the ultrafiltration method for treating oily wastewater is an important step in solving the problem of pollution and achieving sustainable development of water resources.

Wastewater characterization is essential to understanding and effectively treating petroleum wastes. One of the main characteristics of oily wastewater is its chemical composition. They may contain a variety of hydrocarbons, including volatile organic compounds (VOCs), polycyclic aromatic hydrocarbons (PAHs), phenols, benzene, toluene, xylene and other harmful substances. Concentrations of these substances can vary greatly depending on the source of the wastewater and the processes to which it is associated.

The physical characteristics of oily wastewater are also important for its treatment. This includes viscosity, density, temperature, pH and solids. The high viscosity of oily wastewater can make it difficult to transport and treat. Density and temperature can influence the physical properties of wastewater and the choice of treatment methods. pH can indicate the presence of acidic or alkaline compounds that may require special treatment. The presence of solids such as sand or clay may require pre-treatment to remove these contaminants.

Another important characteristic of oily wastewater is its toxicity and impact on the environment. Some components of oil and petroleum products can be toxic and cause serious negative consequences for aquatic ecosystems. Therefore, it is necessary to assess the toxicity of wastewater and take measures to reduce or completely eliminate it.

Understanding the characteristics of oily wastewater is the basis for developing effective methods and technologies for their treatment. Various methods such as physicochemical treatment, biological treatment, filtration and membrane technology can be applied depending on the characteristics of the wastewater and its treatment requirements.

Characterization of oily wastewater plays an important role in determining the best treatment methods and ensuring safe and effective treatment of such waste.

Selecting the correct ultrafiltration membrane depends on several factors, including the type of fluid, particle composition, required degree of purification, and process performance.

There are the following key aspects to consider when selecting an ultrafiltration membrane:

- 1. Molecular weight of the compartment. This will allow you to select a membrane with the desired pore size, which will allow particles of a certain size to pass through.
- 2. Membrane type. There are different types of membranes such as polymer, ceramic, metal and hybrid membranes. Each type has its own unique properties such as chemical resistance, thermal stability and mechanical strength.
- 3. Pore size. The required pore size of the membrane, which will allow the passage of desired particles and the retention of unwanted impurities. Pore size can vary over a wide range, from a few to several hundred nanometers, and the choice depends on the specific application.
- 4. Productivity. This includes membrane throughput, filtration rate and stability over long periods of operation.
- 5. Chemical compatibility. The membrane is not subject to destruction or degradation in contact with chemicals present in the liquid.

The selection of an ultrafiltration membrane requires careful analysis and evaluation of various parameters.

The ultrafiltration method is an effective tool for treating oily wastewater. It removes harmful contaminants such as oil, grease and other organic compounds, ensuring a high level of purification and compliance with water quality standards. The study found that the selection of the optimal ultrafiltration membrane plays an important role in achieving high purification efficiency. Membrane parameters, such as pore size, hydrophilicity and strength, must be carefully selected based on the characteristics of the oily wastewater and the required level of treatment. Optimizing the parameters and conditions of the ultrafiltration process is also important to achieve maximum efficiency. Factors such as flow rate, pressure, solution concentration and pH value must be optimized to suit the specific requirements of the system under study. Research has shown that transient conditions, such as changes in temperature and solar radiation intensity, can affect the efficiency of the ultrafiltration process. Therefore, it is necessary to take these factors into account when developing optimal conditions for a particular application. Improving energy efficiency and reducing costs are also important aspects of ultrafiltration research. The development of new materials and technologies, such as modified membranes and integration with other purification processes, can significantly improve the efficiency and sustainability of the process. Overall, the study of the ultrafiltration method for treating oily wastewater confirms its potential in solving the problem of water pollution. However, for its successful implementation, it is necessary to conduct further research, optimize processes and develop innovative solutions to ensure environmental sustainability and economic efficiency of this method.

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